

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SAFETY DATA SHEET

Intergard 5000 Aluminium Part A

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Intergard 5000 Aluminium Part A
SDS code : KBA501

1.2 Relevant identified uses of the substance or mixture and uses advised against

| Identified uses |
|------------------------------------|
| Professional use Industrial use |
| Uses advised against |
| All other uses |

Product use : Two component coating for interior and exterior use.

1.3 Details of the supplier of the safety data sheet

| | |
|--|---|
| International Paint Ltd. Stoneygate Lane Felling Gateshead Tyne and Wear NE10 0JY UK Tel: +44 (0)191 469 6111 Fax: +44 (0)191 438 3711 | International Färg AB Holmedalen 3 Aspereds Industriområde SE-424 22 Angered Sweden Tel: +46 (0) 31 928500 Fax: +46 (0) 31 928530 |
|--|---|

e-mail address of person responsible for this SDS : sdsfellinguk@akzonobel.com

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : +44 (0)344 892 0111

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
Carc. 2, H351
Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

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1/21

SECTION 2: Hazards identification

See Section 16 for the full text of the H statements declared above.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H226 - Flammable liquid and vapor.
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H351 - Suspected of causing cancer.
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention : P201 - Obtain special instructions before use.
P280 - Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P241 - Use explosion-proof electrical, ventilating or lighting equipment.
P243 - Take action to prevent static discharges.
P240 - Ground and bond container and receiving equipment.
P273 - Avoid release to the environment.
P261 - Avoid breathing vapor.
P264 - Wash hands thoroughly after handling.

Response : P370 + P378 - In case of fire: Use water spray, dry chemical powder or carbon dioxide to extinguish.
P308 + P313 - IF exposed or concerned: Get medical advice or attention.
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice or attention.

Storage : P403 + P235 - Store in a well-ventilated place. Keep cool.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national or international regulations.

Hazardous ingredients : reaction product: bisphenol-A-(epichlorhydrin); epoxy resin
4-methylpentan-2-one
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine

Supplemental label elements : Contains epoxy constituents. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

SECTION 2: Hazards identification

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

The mixture may be a skin sensitizer. It may also be a skin irritant and repeated contact may increase this effect.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

| Product/ingredient name | Identifiers | % | Classification | Specific Conc. Limits, M-factors and ATEs | Type |
|---|---|-----------|---|---|---------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3 Index: 603-074-00-8 | ≥15 - ≤23 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 | Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5% | [1] |
| Reaction mass of ethylbenzene and xylene | REACH #: 01-2119488216-32 EC: 905-588-0 | <10 | Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412 | ATE [Dermal] = 1100 mg/kg ATE [Inhalation (vapours)] = 11 mg/l | [1] [2] |
| Aluminium powder (pyrophoric) | EC: 231-072-3 CAS: 7429-90-5 Index: 013-001-00-6 | ≤3 | Pyr. Sol. 1, H250 Water-react. 2, H261 | - | [1] |
| 4-methylpentan-2-one | REACH #: 01-2119473980-30 EC: 203-550-1 CAS: 108-10-1 Index: 606-004-00-4 | ≤3 | Flam. Liq. 2, H225 Acute Tox. 4, H332 Eye Irrit. 2, H319 Carc. 2, H351 STOT SE 3, H336 EUH066 | ATE [Inhalation (vapours)] = 11 mg/l | [1] [2] |
| Hydrocarbons, C9, aromatics | REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 128601-23-0 | ≤1.2 | Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066 | EUH066: C ≥ 20% | [1] |
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane | REACH #: 01-2119513212-58 | <3 | Eye Dam. 1, H318 | - | [1] |

SECTION 3: Composition/information on ingredients

| | | | | | |
|--|--|----|---|---|-----|
| Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine | EC: 219-784-2 CAS: 2530-83-8 REACH #: 01-2119979085-27 EC: 309-629-8 CAS: 100545-48-0 | <1 | Skin Sens. 1B, H317 Aquatic Chronic 3, H412 See Section 16 for the full text of the H statements declared above. | - | [1] |
|--|--|----|---|---|-----|

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a physical, health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

| | |
|-----------------------------------|--|
| Eye contact | : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses if easy to do. Continue to rinse for at least 10 minutes. Get medical attention. |
| Inhalation | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| Skin contact | : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse. |
| Ingestion | : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| Protection of first-aiders | : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. |

4.2 Most important symptoms and effects, both acute and delayed

SECTION 4: First aid measures

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitizer and an irritant. It contains low-molecular weight epoxy constituents which are irritating to eyes, mucous membranes and skin. Repeated skin contact may lead to irritation and to sensitization, possibly with cross-sensitization to other epoxies. Skin contact with the mixture and exposure to spray, mist and vapors should be avoided.

Contains reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700), Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine. May produce an allergic reaction.

Over-exposure signs/symptoms

| | |
|---------------------|--|
| Eye contact | : Adverse symptoms may include the following: pain or irritation watering redness |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following: irritation redness |
| Ingestion | : No specific data. |

4.3 Indication of any immediate medical attention and special treatment needed

| | |
|----------------------------|---|
| Notes to physician | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments | : No specific treatment. |

SECTION 5: Firefighting measures

5.1 Extinguishing media

| | |
|---------------------------------------|--|
| Suitable extinguishing media | : Use dry chemical, CO ₂ , water spray (fog) or foam. |
| Unsuitable extinguishing media | : Never use water for extinction. |

5.2 Special hazards arising from the substance or mixture

| | |
|--|---|
| Hazards from the substance or mixture | : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. |
|--|---|

SECTION 5: Firefighting measures

| | |
|---|---|
| Hazardous combustion products | : Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides halogenated compounds metal oxide/oxides |
| 5.3 Advice for firefighters | |
| Special protective actions for fire-fighters | : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. |
| Special protective equipment for fire-fighters | : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents. |

SECTION 6: Accidental release measures

| | |
|--|--|
| 6.1 Personal precautions, protective equipment and emergency procedures | |
| For non-emergency personnel | : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |
| For emergency responders | : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". |
| 6.2 Environmental precautions | |
| | : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. |
| 6.3 Methods and materials for containment and cleaning up | |
| Small spill | : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor. |
| Large spill | : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. |
| 6.4 Reference to other sections | |
| | : See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information. |

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance.

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

| Category | Notification and MAPP threshold | Safety report threshold |
|----------|---------------------------------|-------------------------|
| P5c | 5000 tonne | 50000 tonne |

7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

SECTION 8: Exposure controls/personal protection

| Product/ingredient name | Exposure limit values |
|--|--|
| Reaction mass of ethylbenzene and xylene | EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 441 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m³ 8 hours. TWA: 50 ppm 8 hours. |
| 4-methylpentan-2-one | EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 416 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 208 mg/m³ 8 hours. TWA: 50 ppm 8 hours. |

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

| Product/ingredient name | Type | Exposure | Value | Population | Effects |
|---|------|-----------------------|-------------------|--------------------------------|----------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | DNEL | Short term Inhalation | 0.75 mg/kg bw/day | General population [Consumers] | Systemic |
| | DNEL | Long term Inhalation | 0.75 mg/m³ | General population [Consumers] | Systemic |
| Reaction mass of ethylbenzene and xylene | DNEL | Long term Oral | 1.6 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 14.8 mg/m³ | General population | Systemic |
| | DNEL | Long term Inhalation | 77 mg/m³ | Workers | Systemic |
| | DNEL | Long term Dermal | 108 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 180 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Inhalation | 289 mg/m³ | Workers | Local |
| | DNEL | Short term Inhalation | 289 mg/m³ | Workers | Systemic |
| Aluminium powder (pyrophoric) | DNEL | Long term Inhalation | 3.72 mg/m³ | Workers | Local |
| | DNEL | Long term Inhalation | 3.72 mg/m³ | Workers | Systemic |
| | DNEL | Long term Oral | 3.95 mg/kg bw/day | General population | Systemic |
| 4-methylpentan-2-one | DNEL | Long term Oral | 4.2 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 4.2 mg/kg | General | Systemic |

SECTION 8: Exposure controls/personal protection

| | | | | | |
|--|------|--------------------------|---------------------------------|-----------------------|----------|
| Hydrocarbons, C9, aromatics | DNEL | Long term Dermal | bw/day 11.8 mg/ kg bw/day | population Workers | Systemic |
| | DNEL | Long term Inhalation | 14.7 mg/m ³ | General population | Local |
| | DNEL | Long term Inhalation | 14.7 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 83 mg/m ³ | Workers | Local |
| | DNEL | Long term Inhalation | 83 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 155.2 mg/ m ³ | General population | Local |
| | DNEL | Short term Inhalation | 155.2 mg/ m ³ | General population | Systemic |
| | DNEL | Short term Inhalation | 208 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 208 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 0.41 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 1.9 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Oral | 11 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 11 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 25 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 178.57 mg/ m ³ | General population | Local |
| | DNEL | Short term Inhalation | 640 mg/m ³ | General population | Local |
| | DNEL | Long term Inhalation | 837.5 mg/ m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 1066.67 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 1152 mg/ m ³ | General population | Systemic |
| | DNEL | Short term Inhalation | 1286.4 mg/ m ³ | Workers | Systemic |
| [3-(2,3-epoxypropoxy)propyl] trimethoxysilane | DNEL | Long term Oral | 5 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 5 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 10 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 17 mg/m ³ | General population | Systemic |
| Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine | DNEL | Long term Inhalation | 70.5 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 26400 mg/ m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 0.055 mg/ m ³ | General population | Local |
| | DNEL | Long term Inhalation | 0.308 mg/ m ³ | Workers | Local |

PNECs

SECTION 8: Exposure controls/personal protection

| Product/ingredient name | Compartment Detail | Value | Method Detail |
|---|------------------------|----------------|---------------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | Fresh water | 3 µg/l | - |
| | Marine water | 0.3 µg/l | - |
| | Sewage Treatment Plant | 10 mg/l | - |
| | Fresh water sediment | 0.5 mg/kg dwt | - |
| | Marine water sediment | 0.5 mg/kg dwt | - |
| | Sediment | 0.05 mg/kg dwt | - |

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time >480 minutes according to EN374) is recommended. Recommended gloves: Viton ® or Nitrile, thickness ≥ 0.38 mm. When only brief contact is expected, a glove with protection class of 2 or higher (breakthrough time >30 minutes according to EN374) is recommended. Recommended gloves: Nitrile, thickness ≥ 0.12 mm.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

SECTION 8: Exposure controls/personal protection

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Wear a respirator conforming to EN140 with type A/P2 filter or better.
Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flattening should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Silver.
- Odor** : Solvent.
- Odor threshold** : Not available.
- Melting point/freezing point** : Not available.
- Boiling point, initial boiling point, and boiling range** : 139°C (282.2°F)
- Flammability** : Not available.
- Lower and upper explosion limit** : Greatest known range: Lower: 1.4% Upper: 7.5% (4-methylpentan-2-one)
- Flash point** : Closed cup: 32°C (89.6°F) [Pensky-Martens]
- Auto-ignition temperature** :

| Ingredient name | °C | °F | Method |
|--|-----|-------|-----------|
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane | 400 | 752 | DIN 51794 |
| Reaction mass of ethylbenzene and xylene | 432 | 809.6 | |
| 4-methylpentan-2-one | 448 | 838.4 | |

- Decomposition temperature** : Not available.
- pH** : Not applicable. [DIN EN 1262]
- Viscosity** : Kinematic (room temperature): 132 mm²/s [DIN EN ISO 3219]
Kinematic (40°C): 228 mm²/s [DIN EN ISO 3219]
- Solubility(ies)** :

SECTION 9: Physical and chemical properties

| Media | Result |
|------------|-----------------------------|
| cold water | Not soluble [OESO (TG 105)] |

Partition coefficient: n-octanol/ water : Not applicable.

Vapor pressure :

| Ingredient name | Vapor Pressure at 20°C | | | Vapor pressure at 50°C | | |
|---|------------------------|--------|--------|------------------------|-----|--------|
| | mm Hg | kPa | Method | mm Hg | kPa | Method |
| 4-methylpentan-2-one | 15.75 | 2.1 | | | | |
| Reaction mass of ethylbenzene and xylene | 6.7 | 0.89 | | | | |
| [3-(2,3-epoxypropoxy)propyl] trimethoxysilane | 0.0082 | 0.0011 | | | | |

Density : 1.733 g/cm³ [DIN EN ISO 2811-1]

Vapor density : Not available.

Particle characteristics

Median particle size : Not applicable.

Percentage of particles with aerodynamic diameter ≤ 10 µm : 0

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption

SECTION 11: Toxicological information

through the skin.
If splashed in the eyes, the liquid may cause irritation and reversible damage.
Ingestion may cause nausea, diarrhea and vomiting.
This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitizer and an irritant. It contains low-molecular weight epoxy constituents which are irritating to eyes, mucous membranes and skin. Repeated skin contact may lead to irritation and to sensitization, possibly with cross-sensitization to other epoxies. Skin contact with the mixture and exposure to spray, mist and vapors should be avoided.

Contains reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700), Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine. May produce an allergic reaction.

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|-------------------------|---|------------|-------------|----------|
| 4-methylpentan-2-one | LD50 Intraperitoneal | Guinea pig | 800 mg/kg | - |
| | LD50 Intraperitoneal | Mouse | 268 mg/kg | - |
| | LD50 Intraperitoneal | Rat | 400 mg/kg | - |
| | LD50 Oral | Guinea pig | 1600 mg/kg | - |
| | LD50 Oral | Mouse | 1900 mg/kg | - |
| | LD50 Oral | Mouse | 2850 mg/kg | - |
| | LD50 Oral | Rat | 2080 mg/kg | - |
| | LD50 Oral | Rat | 4600 mg/kg | - |
| | [3-(2,3-epoxypropoxy)propyl] trimethoxysilane | Rabbit | 3970 uL/kg | - |
| | | Rat | 7.01 g/kg | - |
| | LD50 Oral | Rat | 22600 uL/kg | - |
| | LD50 Oral | Rat | 22600 uL/kg | - |

Conclusion/Summary : Not available.

Acute toxicity estimates

| Product/ingredient name | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|--|--------------|----------------|--------------------------|----------------------------|-------------------------------------|
| Product as-supplied | N/A | 11982.6 | N/A | 102.6 | N/A |
| Reaction mass of ethylbenzene and xylene | N/A | 1100 | N/A | 11 | N/A |
| 4-methylpentan-2-one | N/A | N/A | N/A | 11 | N/A |

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|---|--|---------|-------|-----------------|-------------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | Eyes - Mild irritant | Rabbit | - | 100 mg | - |
| | Skin - Moderate irritant | Rabbit | - | 24 hours 500 UI | - |
| | Skin - Severe irritant | Rabbit | - | 24 hours 2 mg | - |
| | Reaction mass of ethylbenzene and xylene | Rabbit | - | 87 mg | - |
| | | Rabbit | - | 24 hours 5 mg | - |
| | | Rat | - | 8 hours 60 UI | - |
| | | Rabbit | - | 100 % | - |
| | Skin - Moderate irritant | Rabbit | - | 24 hours 500 mg | - |
| | | Rabbit | - | 24 hours 100 | - |
| | 4-methylpentan-2-one | Rabbit | - | 24 hours 100 | - |

SECTION 11: Toxicological information

| | | | | | |
|--|------------------------|--------|---|-----------------|---|
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane | Eyes - Severe irritant | Rabbit | - | UI | - |
| | Skin - Mild irritant | Rabbit | - | 40 mg | - |
| | Eyes - Mild irritant | Rabbit | - | 24 hours 500 mg | - |
| | Skin - Mild irritant | Rabbit | - | 100 mg | - |

Conclusion/Summary : Not available.

Sensitization

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|--|------------|-------------------|------------------------------|
| Reaction mass of ethylbenzene and xylene | Category 3 | - | Respiratory tract irritation |
| 4-methylpentan-2-one | Category 3 | - | Narcotic effects |
| Hydrocarbons, C9, aromatics | Category 3 | - | Respiratory tract irritation |
| | Category 3 | | Narcotic effects |

Specific target organ toxicity (repeated exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|--|------------|-------------------|---------------|
| Reaction mass of ethylbenzene and xylene | Category 2 | - | - |

Aspiration hazard

| Product/ingredient name | Result |
|--|--------------------------------|
| Reaction mass of ethylbenzene and xylene | ASPIRATION HAZARD - Category 1 |
| Hydrocarbons, C9, aromatics | ASPIRATION HAZARD - Category 1 |

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact : Causes serious eye irritation.
- Inhalation : No known significant effects or critical hazards.
- Skin contact : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

SECTION 11: Toxicological information

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

No additional information.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

| Product/ingredient name | Result | Species | Exposure |
|--|-----------------------------------|--------------------------------------|----------|
| Reaction mass of ethylbenzene and xylene Aluminium powder (pyrophoric) | Acute LC50 13400 µg/l Fresh water | Fish - Pimephales promelas | 96 hours |
| | Acute LC50 38000 µg/l Fresh water | Daphnia - Daphnia magna | 48 hours |
| | Acute LC50 1130 µg/l Fresh water | Fish - Cobitidae - Fry | 96 hours |
| | Acute LC50 260 µg/l Fresh water | Fish - Ctenopharyngodon idella - Fry | 96 hours |
| | Acute LC50 310 µg/l Fresh water | Fish - Oncorhynchus mykiss - Embryo | 96 hours |
| | Acute LC50 160 µg/l Fresh water | Fish - Oncorhynchus mykiss - Embryo | 96 hours |
| | Acute LC50 120 µg/l Fresh water | Fish - Oncorhynchus mykiss - | 96 hours |

SECTION 12: Ecological information

| | | | |
|----------------------|------------------------------------|--|----------|
| 4-methylpentan-2-one | Chronic NOEC 9 mg/l Fresh water | Embryo | 3 days |
| | Chronic NOEC 9 mg/l Fresh water | Aquatic plants - Ceratophyllum demersum | 3 days |
| | Acute LC50 505000 µg/l Fresh water | Aquatic plants - Ceratophyllum demersum | 96 hours |
| | Acute LC50 540000 µg/l Fresh water | Fish - Pimephales promelas | 96 hours |
| | Acute LC50 537000 µg/l Fresh water | Fish - Pimephales promelas | 96 hours |
| | Chronic NOEC 78 mg/l Fresh water | Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling) | 21 days |
| | Chronic NOEC 168 mg/l Fresh water | Daphnia - Daphnia magna | 33 days |
| | | Fish - Pimephales promelas - Embryo | |

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|---|--------------------|-------------|-----------|
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin | 2.64 to 3.78 | 31 | low |
| Reaction mass of ethylbenzene and xylene | 3.12 | 8.1 to 25.9 | low |
| 4-methylpentan-2-one | 1.9 | - | low |

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

SECTION 13: Disposal considerations

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.
- Disposal considerations** : Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

European waste catalogue (EWC)




The European Waste Catalogue classification of this product, when disposed of as waste, is:

| Waste code | Waste designation |
|---------------|---|
| EWC 08 01 11* | waste paint and varnish containing organic solvents or other hazardous substances |

Packaging

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Disposal considerations** : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

| | ADR/RID | IMDG | IATA |
|---------------------------------|--|--|--|
| 14.1 UN number or ID number | UN1263 | UN1263 | UN1263 |
| 14.2 UN proper shipping name | PAINT | PAINT | PAINT |
| 14.3 Transport hazard class(es) | 3  | 3  | 3  |
| 14.4 Packing group | III | III | III |
| 14.5 Environmental hazards | No. | No. | No. |

Additional information

ADR/RID : **Tunnel code** (D/E)
IMDG : **Emergency schedules** F-E, _S-E_

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB) /REACH

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.
on the manufacture,
placing on the market
and use of certain
dangerous substances,
mixtures and articles

Other EU regulations

VOC : The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the product label and/or technical data sheet for further information.

VOC for Ready-for-Use Mixture : Not available.

Industrial emissions : Listed
(integrated pollution
prevention and control) -
Air

Industrial emissions : Listed
(integrated pollution
prevention and control) -
Water

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

| Category |
|----------|
| P5c |

SECTION 15: Regulatory information

- National regulations**
- International regulations**
- Chemical Weapon Convention List Schedules I, II & III Chemicals**
- Not listed.
- Montreal Protocol**
- Not listed.
- Stockholm Convention on Persistent Organic Pollutants**
- Not listed.
- Rotterdam Convention on Prior Informed Consent (PIC)**
- Not listed.
- UNECE Aarhus Protocol on POPs and Heavy Metals**
- Not listed.

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

- Abbreviations and acronyms**
- : ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- SGG = Segregation Group
- vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

| Classification | Justification |
|---|---|
| Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Carc. 2, H351 Aquatic Chronic 3, H412 | On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method |

Full text of abbreviated H statements

| | |
|--|--|
| H225 H226 H304 H312 H315 H317 H318 H319 H332 H335 H336 H351 | Highly flammable liquid and vapor. Flammable liquid and vapor. May be fatal if swallowed and enters airways. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of causing cancer. |
|--|--|

| SECTION 16: Other information | |
|-------------------------------|--|
| H372 | Causes damage to organs through prolonged or repeated exposure. |
| H373 | May cause damage to organs through prolonged or repeated exposure. |
| H411 | Toxic to aquatic life with long lasting effects. |
| H412 | Harmful to aquatic life with long lasting effects. |
| EUH066 | Repeated exposure may cause skin dryness or cracking. |

Full text of classifications [CLP/GHS]

| | |
|-------------------|---|
| Acute Tox. 4 | ACUTE TOXICITY - Category 4 |
| Aquatic Chronic 2 | AQUATIC HAZARD (LONG-TERM) - Category 2 |
| Aquatic Chronic 3 | AQUATIC HAZARD (LONG-TERM) - Category 3 |
| Asp. Tox. 1 | ASPIRATION HAZARD - Category 1 |
| Carc. 2 | CARCINOGENICITY - Category 2 |
| Eye Dam. 1 | SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 |
| Eye Irrit. 2 | SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 |
| Flam. Liq. 2 | FLAMMABLE LIQUIDS - Category 2 |
| Flam. Liq. 3 | FLAMMABLE LIQUIDS - Category 3 |
| Skin Irrit. 2 | SKIN CORROSION/IRRITATION - Category 2 |
| Skin Sens. 1 | SKIN SENSITIZATION - Category 1 |
| Skin Sens. 1B | SKIN SENSITIZATION - Category 1B |
| STOT RE 1 | SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 |
| STOT RE 2 | SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 |
| STOT SE 3 | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3 |

| | |
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Notice to reader

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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

Intergard 5000 Aluminium Part A